

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada	648.4705 Job Sheet 196401 
	Tel (613) 632-5200 Fax 613 632-5246	
Part No: 648.4705 Job Qty: 2 pcs		
Part Name: C60 Overhaul Provisions 		
Part Weight: 0 lbs	Status: New	Priority: Medium
Job Created: 6/12/19	Job Tracking No:	
Due Date: 7/30/19	Created By: Jennifer Renwick	
Type: SOLD	Description: Order 17059	
Note: DWG OM & OOPM-C60 Rev 3 (648.4705) IPP Rev A 18.03.01 New issue DP Verify DD		
Ship Via:		
Bill of Materials		


Container No: S192851

Part: 648.4705
Job No: 196401
Serial No/Batch: S192851
Revision: 3
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/22/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	7/30/19		0.00	2.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	2 pcs	7/30/19		0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
130	Packaging 3-1 - Stock - B4B	2 pcs	7/30/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	2 pcs	7/30/19		0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
140	QC 21 - FG	2 pcs	7/30/19		0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - (Small Fab) Pick bag and tag
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____)
 135 - (Document Control) Supply owner's & overhaul procedures manual
 140 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1/4-20-3/8	Set Screw	4 Ea (2 ea)	100-Small Fab - 1	5048557
188-FSCS-1032-5/8	Flat socket cap Screw	8 Ea (4 ea)	100-Small Fab - 1	5179122
600.1309-A	Label	2 pcs (1 ea)	100-Small Fab - 1	5136210
600.1312	Caution Sticker	2 pcs (1 ea)	100-Small Fab - 1	5098056
AN4-23A	Bolt	4 Ea (2 ea)	100-Small Fab - 1	7123434-1
AN5-21A	Bolt	8 Ea (4 ea)	100-Small Fab - 1	5097091-1
C2-14-2	Label Rivets	4 Ea (2 ea)	100-Small Fab - 1	5040661
C45-11-2	Locating Pin	4 Ea (2 ea)	100-Small Fab - 1	5054326x1 5175994x3
C45-12-1	Lock Bushing	4 pcs (2 ea)	100-Small Fab - 1	5152223x1 5179711x3
C45-12-6	Retaining Ring	4 Ea (2 ea)	100-Small Fab - 1	5098946
C45-13-1	Keeper Bushing	4 pcs (2 ea)	100-Small Fab - 1	5182323
C45-13-2	Teflon Keeper, Spacer	4 Ea (2 ea)	100-Small Fab - 1	5097746
C45-13-5	Keeper Spring	2 pcs (1 ea)	100-Small Fab - 1	5172439
C45-3-12	Latch Roller Bearing	2 Ea (1 ea)	100-Small Fab - 1	5091768
C45-3-2-1	Snap Ring	4 Ea (2 ea)	100-Small Fab - 1	5097898
C45-3-4-1	Retaining Ring	8 Ea (4 ea)	100-Small Fab - 1	5114903
C45-3-5	Teflon Spacer	4 Ea (2 ea)	100-Small Fab - 1	5097745
C45-3-8A	Actuator Shaft Bushing	2 pcs (1 ea)	100-Small Fab - 1	5078570
C45-3-8B	Actuator Shaft Bushing	2 pcs (1 ea)	100-Small Fab - 1	5182358
C45-3-9P	Lever Spring	2 pcs (1 ea)	100-Small Fab - 1	5029325
C45-4-1	Trunnion Bushing	4 pcs (2 ea)	100-Small Fab - 1	5150678
C45-5-1	Lever Stop Pin	2 Ea (1 ea)	100-Small Fab - 1	5097731
C45-7-1	LOADBEAM BUMPER	2 pcs (1 ea)	100-Small Fab - 1	5177835
C45-7-2	Lock Bumper	4 pcs (2 ea)	100-Small Fab - 1	5179118
C45-8-4	Solenoid Cover Gasket	2 pcs (1 ea)	100-Small Fab - 1	5171779
C60-10-2	Lock Spring	2 pcs (1 ea)	100-Small Fab - 1	5047163
C60-3-1	Radial Bearing	4 Ea (2 ea)	100-Small Fab - 1	5100180
MS21044N5	Nut	8 Ea (4 ea)	100-Small Fab - 1	5192486
MS27039-4-08	Screw	2 Ea (1 ea)	100-Small Fab - 1	5039330
NAS1149F0463P	Washer	6 Ea (3 ea)	100-Small Fab - 1	5097088-4
NAS1149F0563P	Washer	16 Ea (8 ea)	100-Small Fab - 1	5184942

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	188-FPSS-1/4-20-3/8	4	62	0
	188-FSCS-1032-5/8	8	115	0
	600.1309-A	2	82	0
	600.1312	2	16	0
	AN4-23A	4	647	0
	AN5-21A	8	304	0
	C2-14-2	4	138	0
	C45-11-2	4	33	0
	C45-12-1	4	50	0
	C45-12-6	4	104	0
	C45-13-1	4	22	0
	C45-13-2	4	48	0
	C45-13-5	2	97	0
	C45-3-12	2	71	0
	C45-3-2-1	4	81	0
	C45-3-4-1	8	97	0
	C45-3-5	4	91	0
	C45-3-8A	2	15	0
	C45-3-8B	2	32	0
	C45-3-9	2	17	0
	C45-4-1	4	12	0
	C45-5-1	2	34	0
	C45-7-1	2	23	0
	C45-7-2	4	28	0
	C45-8-4	2	9	0
	C60-10-2	2	35	0
	C60-3-1	4	50	0
	MS21044N5	8	25	0
	MS27039-4-08	2	209	0
	NAS1149F0463P	6	264	0
	NAS1149F0563P	16	355	0

Part Specifications

Specifications could not be found.

Plex 6/12/19 1:38 PM Dart.Renwick.Jennifer